

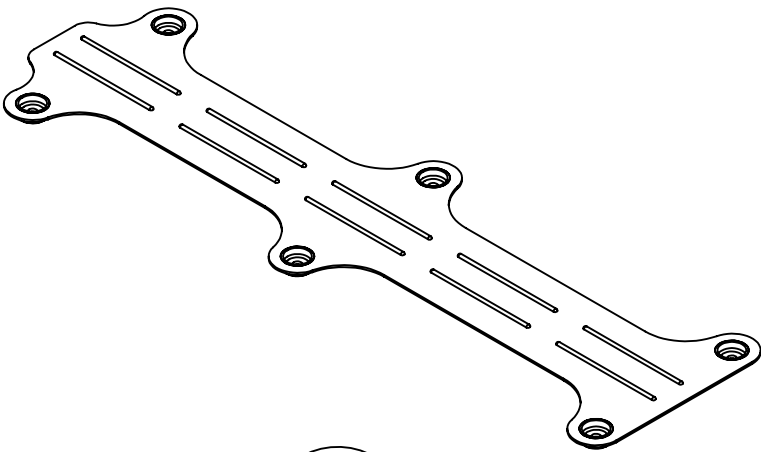
ITEM	QTY -041	P/N	DESCRIPTION
	X	D3861-041	WEARPLATE WELDMENT
1	1	D3861-1	WEARPLATE
2	6	D3009-3	CUP
3	A/R	8259 \ 2059B	HARD SURFACING

D

C

B

A

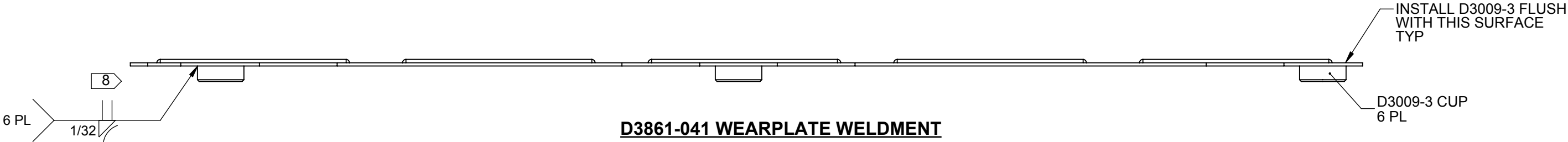
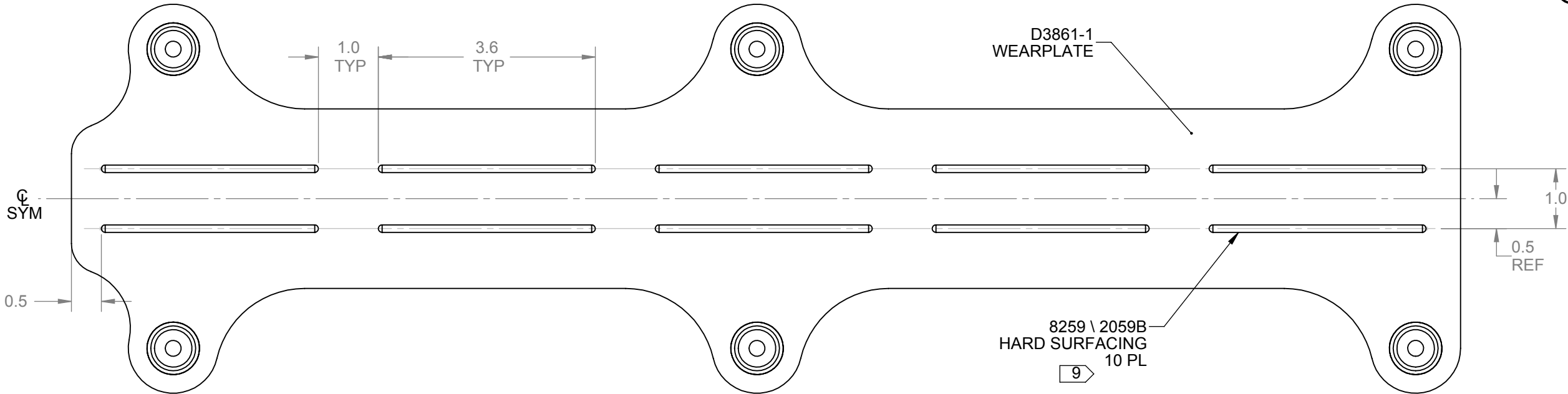


D

C

B

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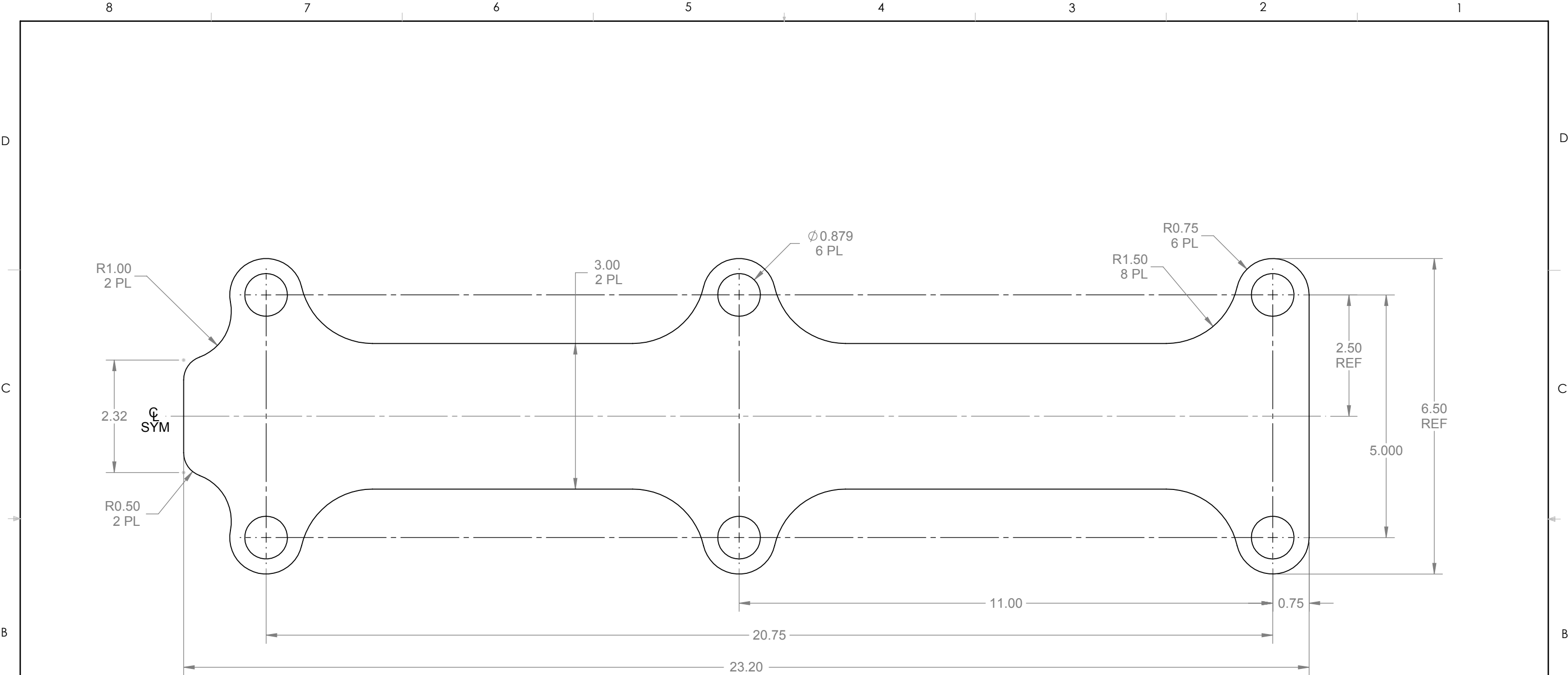
D3861-041 WEARPLATE WELDMENT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.68 lbs
- 8) WELD PER DART QSI 004
- 9) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

PRELIMINARY ISSUE

B	ADDED NOTE 9 FOR AUTOMATED WELDING. FINISH REMOVED. TOLERANCES FOR -1 UPDATED.	AJS	15.10.21
A	NEW ISSUE	HS	09.01.26
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO. D3861	
MFG. APPR.	DD	REV. B SHEET 1 OF 2	
APPROVED		TITLE WEARPLATE	
DE APPR.		SCALE NTS	
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D3861-1 WEARPLATE

- NOTES:**
1) MATERIAL: AISI 304/316 STAINLESS STEEL 16 GAUGE 0.063 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S16GA
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.52 lbs

PRELIMINARY ISSUE

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO. D3861	REV. B
MFG. APPR.	DD		SHEET 2 OF 2
APPROVED		TITLE WEARPLATE	SCALE
DE APPR.			NTS
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